SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision date 09-18-2025 **Revision Number** 1.3

1. Identification

Product identifier

Product Name BIOMAX™ GEAR EAL 680

Other means of identification

Product Code(s) RPGL005

Former Product Code(s) 301308

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Lubricant

Restrictions on use Consumer use

Details of the supplier of the safety data sheet

Manufacturer Address
Lubrication Engineers, Inc.
1919 E. Tulsa
Wichita, KS 67216
USA
1-800-537-7683

Emergency telephone number

Website www.royalpurpleind.com

Emergency Telephone CHEMTREC: 1-800-424-9300 (NORTH AMERICA)
+1-703-527-3887 (INTERNATIONAL)

2. Hazard(s) identification

Classification of the substance or mixture

This material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Hazards not otherwise classified (HNOC)
Not applicable.

Label elements

Hazard statements
This material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Hazards classified under paragraph (d)(1)(ii) of 1910.1200
No information available.

Other information
Causes mild skin irritation.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	Trade secret
methylene bis(dibutyldithiocarbamate)	10254-57-6	1 - 5	*
3-(di-isobutoxy-thiophosphorylsulfanyl)-2-methyl-propionic acide	268567-32-4	0.1 - 1	*
1H-Benzotriazole-1-methanamine, N,N-bis(2-ethylhexyl)-ar-methyl-	94270-86-7	0.1 - 1	*

Identifiers above that are not CAS RN are internally assigned unique identifiers. *The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

Inhalation Remove to fresh air.

Eye contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention if irritation develops and persists.

Skin contact Wash skin with soap and water. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Do not induce vomiting without medical advice. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms Prolonged contact may cause redness and irritation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical Not easily combustible. Product may ignite and burn at temperatures exceeding the flash point.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Avoid contact with eyes and prolonged or repeated contact with skin.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

8. Exposure controls/personal protection

Control Parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Biological occupational exposure limits This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Apply technical measures to comply with the occupational exposure limits.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state Liquid
Odor (includes odor threshold) Characteristic

Property	Values	Method
Melting point / freezing point	No data available	
Boiling point (or initial boiling point or boiling range)	No data available	
Flammability	No data available	
Flammability Limit in Air		
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	267.2222 °C / 513 °F	ASTM D92
Autoignition temperature	No data available	
Decomposition temperature	No data available	
SADT (°C)	No data available	
pH	No data available	
pH (as aqueous solution)	No data available	
Kinematic viscosity	680 cSt @ 40°C	ASTM D445
Dynamic viscosity	No data available	
Solubility	No data available	
Water solubility	No data available	
Partition coefficient n-octanol/water (log value)	No data available	
Vapor pressure (includes evaporation rate)	No data available	
Density and/or relative density	0.944	ASTM D4052
Bulk density	No data available	
Liquid Density	No data available	
Relative vapor density	No data available	
Particle characteristics		
Particle Size	No data available	
Particle Size Distribution	No data available	

Other information

Information with regard to physical hazard classes

10. Stability and reactivity

Reactivity No information available.

Chemical stability Stable under normal conditions.

Possibility of hazardous reactions None under normal processing.

Conditions to avoid None known based on information supplied.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition products None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Inhalation May be harmful if inhaled. Inhalation of vapors in high concentration may cause irritation of respiratory system.

Eye contact May cause slight eye irritation.

Skin contact Causes mild skin irritation.

Ingestion May be harmful if swallowed. May cause gastrointestinal discomfort if consumed in large amounts.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Prolonged contact may cause redness and irritation.

Acute toxicity Based on available data, the classification criteria are not met.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
methylene bis(dibutyldithiocarbamate) 10254-57-6	= 16000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	-
3-(di-isobutoxy-thiophosphorylsulfanyl) -2-methyl-propionic acide 268567-32-4	> 2000 mg/kg (Rat)	> 2000 mg/kg (Rat)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Causes mild skin irritation.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

DMSO Disclaimer Product containing mineral oil with less than 3% DMSO extract as measured by IP 346

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

12. Ecological information

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
methylene bis(dibutyldithiocarbamate) 10254-57-6	-	LC50: >0.06mg/L (96h, Oncorhynchus mykiss)	-	-
3-(di-isobutoxy-thiophosphorylsulfanyl)-2-methyl-propionic acide 268567-32-4	-	LC50: =38mg/L (96h, Danio rerio)	-	-

Persistence and degradability No information available.

Bioaccumulation

Component Information

Chemical name	Partition coefficient
methylene bis(dibutyldithiocarbamate) 10254-57-6	8.42
3-(di-isobutoxy-thiophosphorylsulfanyl)-2-methyl-propionic acide 268567-32-4	3.9

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. Transport information

DOT

UN number or ID number Not regulated

TDG

UN number or ID number Not regulated

MEX

UN number or ID number Not regulated

ICAO (air)
UN number or ID number Not regulated

IATA
UN number or ID number Not regulated

IMDG
UN number or ID number Not regulated

15. Regulatory information

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA Complies.

*Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise exempted from inventory listing requirements

DSL/NDSL	Contact supplier for inventory compliance status.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.
TCSI	Contact supplier for inventory compliance status.

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals
TCSI - Taiwan Chemical Substance Inventory

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CAA (Clean Air Act)
This product does not contain any substances regulated as pollutants pursuant to Clean Air Act (CAA).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product contains the following Proposition 65 chemicals:.

Chemical name	California Proposition 65
2-Ethylhexyl acrylate - 103-11-7	Carcinogen
Ethyl acrylate - 140-88-5	Carcinogen
Methyl alcohol - 67-56-1	Developmental

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	**Health hazards** 0	**Flammability** 1	**Instability** 0	**Special hazards** -
HMIS	**Health hazards** 0	**Flammability** 1	**Physical hazards** 0	**Personal protection** -

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

ACGIH	American Conference of Governmental Industrial Hygienists
ADN	Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Europe)
ADR	Agreement concerning the International Carriage of Dangerous Goods by Road (Europe)
AIIC	Australian Inventory of Industrial Chemicals
ATE	Acute Toxicity Estimate
ASTM	American Society for the Testing of Materials
bar	Biological Reference Values for Chemical Compounds in the Work Area
BAT	Biological tolerance values for occupational exposure
BEL	Biological exposure limits
bw	Body weight
Ceiling	Maximum limit value
CMR	Carcinogen, Mutagen or Reproductive Toxicant
DOT	Department of Transportation (United States)
DSL	Domestic Substances List (Canada)
EmS	Emergency Schedule
ENCS	Existing and New Chemical Substances (Japan)
EPA	Environmental Protection Agency

GHS	Globally Harmonized System
HMIS	Hazardous Materials Identification System
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IBC	International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
ICAO	International Civil Aviation Organization
IECSC	Inventory of Existing Chemical Substances in China
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
ISO	International Organization for Standardization
KECI	Korean Existing Chemicals Inventory
LC50	Lethal Concentration to 50% of a test population
LD50	Lethal Dose to 50% of a test population (Median Lethal Dose)
MARPOL	International Convention for the Prevention of Pollution from Ships
NFPA	National Fire Protection Association
NIOSH	National Institute for Occupational Safety and Health
n.o.s.	Not Otherwise Specified
NOAEC	No Observed Adverse Effect Concentration
NOAEL	No Observed Adverse Effect Level
NOELR	No Observable Effect Loading Rate
NTP	National Toxicology Program (United States)
NZIoC	New Zealand Inventory of Chemicals
OECD	Organization for Economic Cooperation and Development
OEL	Occupational exposure limits
OSHA	Occupational Safety and Health Administration of the US Department of Labor
PBT	Persistent, Bioaccumulative and Toxic substance
PICCS	Philippines Inventory of Chemicals and Chemical Substances
PMT	Persistent, Mobile and Toxic
PPE	Personal protective equipment
QSAR	Quantitative Structure Activity Relationship
RID	Agreement concerning the International Carriage of Dangerous Goods by Rail (Europe)
SADT	Self-Accelerating Decomposition Temperature
SAR	Structure-activity relationship
SARA	Superfund Amendments and Reauthorization Act
SDS	Safety Data Sheet
SL	Surface Limit
STEL	Short Term Exposure Limit
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
TCSI	Taiwan Chemical Substance Inventory
TDG	Transport of Dangerous Goods (Canada)
TSCA	Toxic Substances Control Act (United States)
TWA	Time-Weighted Average
UN	United Nations
VOC	Volatile organic compounds
vPvB	Very Persistent and Very Bioaccumulative
vPvM	Very Persistent and Very Mobile
Sen+	Sensitizer
Sk*	Skin designation
**	Hazard Designation

Key literature references and sources for data used to compile the SDS
Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act

U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Prepared By	Compliance.
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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet